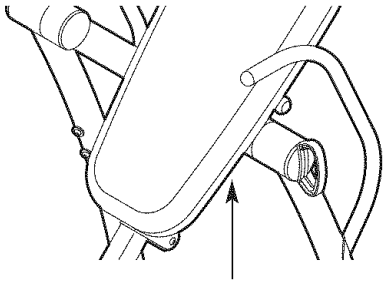
NordicTrack® REVITALIZE™ INVERSION SYSTEM

Model No. 831.14595.0
Serial No. _____

Write the serial number in the space above for future reference.



Serial Number Decal (Under Seat)

QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or if parts are damaged or missing, PLEASE CONTACT OUR CUSTOMER SERVICE DEPARTMENT DIRECTLY.

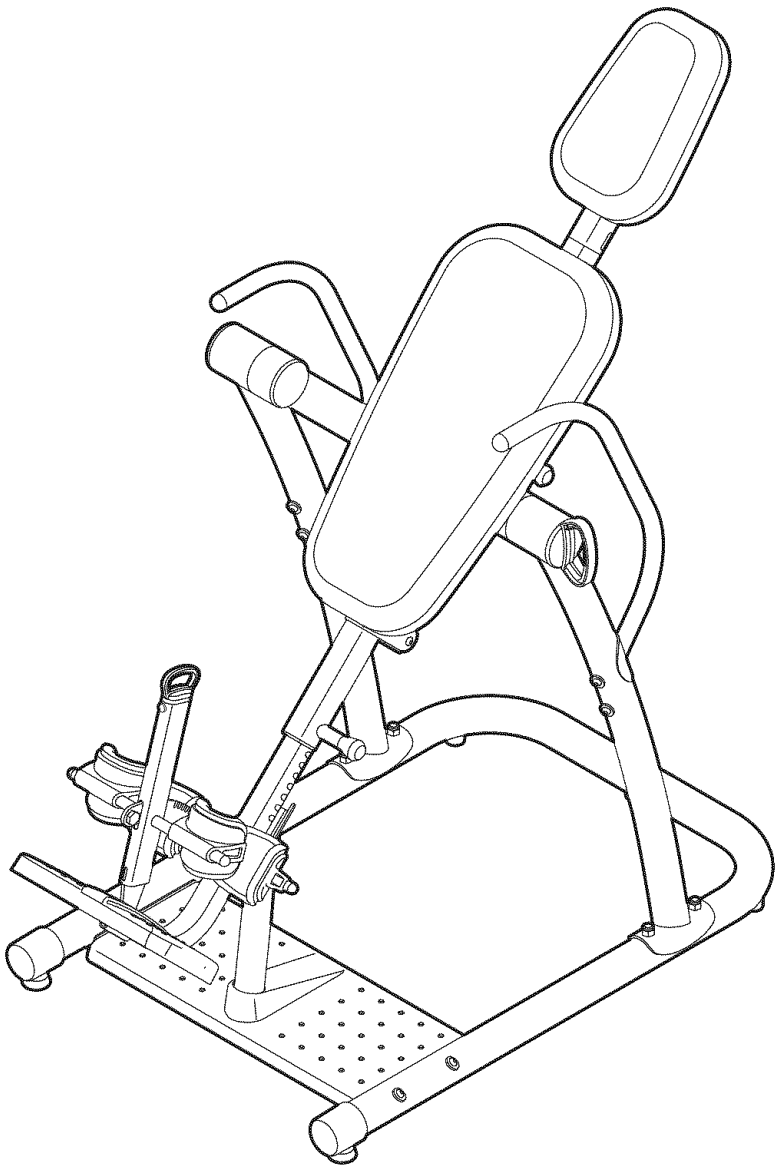
CALL TOLL-FREE:
1-888-825-2588
Mon.–Fri., 6 a.m.–6 p.m. MST

ON THE WEB:
www.nordictrackservice.com

⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

USER'S MANUAL



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NordicTrack® REVITALIZE™ INVERSION SYSTEM

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IMPORTANT PRECAUTIONS

⚠WARNING: To reduce the risk of serious injury, read the following important precautions before using the inversion table.

1. Read all instructions in this manual before using the inversion table. Use the inversion table only as described in this manual.
2. It is the responsibility of the owner to ensure that all users of the inversion table are adequately informed of all precautions.
3. The inversion table is intended for home use only. Do not use the inversion table in any commercial, rental, or institutional setting.
4. Keep the inversion table indoors, away from moisture and dust. Do not put the inversion table in a garage or covered patio, or near water.
5. Use the inversion table only on a level surface. Cover the floor beneath the inversion table to protect the floor.
6. Make sure that all parts are properly tightened each time the inversion table is used. Replace any worn parts immediately.
7. Keep children under 12 and pets away from the inversion table at all times.
8. The inversion table is designed to support a maximum user weight of 300 lbs. (136 kg). Do not use weights with the inversion table.
9. Always wear athletic shoes with laces to help secure your feet in the inversion table, and for foot protection while exercising.
10. The inversion table should be used only by persons 6 ft. 6 in. (198 cm) tall or less.
11. Keep hands and feet away from moving parts.
12. Always make sure that the ankle lock is secured snugly against your ankles and that the short knob is fully tightened before you use the inversion table.
13. Perform all activities on the inversion table in a slow, controlled manner. Aggressive exercise can cause the inversion table to tip over.
14. Always exercise with a partner. Your partner should be ready to return the backrest to the upright position if you cannot complete the rotation.
15. If you feel pain or dizziness while exercising, stop immediately and begin cooling down.
16. Following is a list of factors and conditions that may make inverting inadvisable (this list is not exhaustive; it is intended only for reference). If one or more factors or conditions apply to you, consult your physician before using the inversion table.
    - Pregnancy
    - Hiatal hernia or ventral hernia
    - Glaucoma, retinal detachment, or conjunctivitis
    - High blood pressure, hypertension, or recent stroke or transient ischemic attack
    - Heart or circulatory disorders for which you are being treated
    - Middle ear infection and extreme obesity
    - Spinal injury, cerebral sclerosis, or acutely swollen joints
    - Bone weakness (osteoporosis), recent unhealed fractures, medullary pins, or surgically implanted orthopedic supports
    - The use of anticoagulants, including high doses of aspirin
17. The decal shown on page 4 has been placed on the inversion table. If the decal is missing or illegible, call the toll-free telephone number on the front cover of this manual and order a free replacement decal. Apply the decal in the location shown.

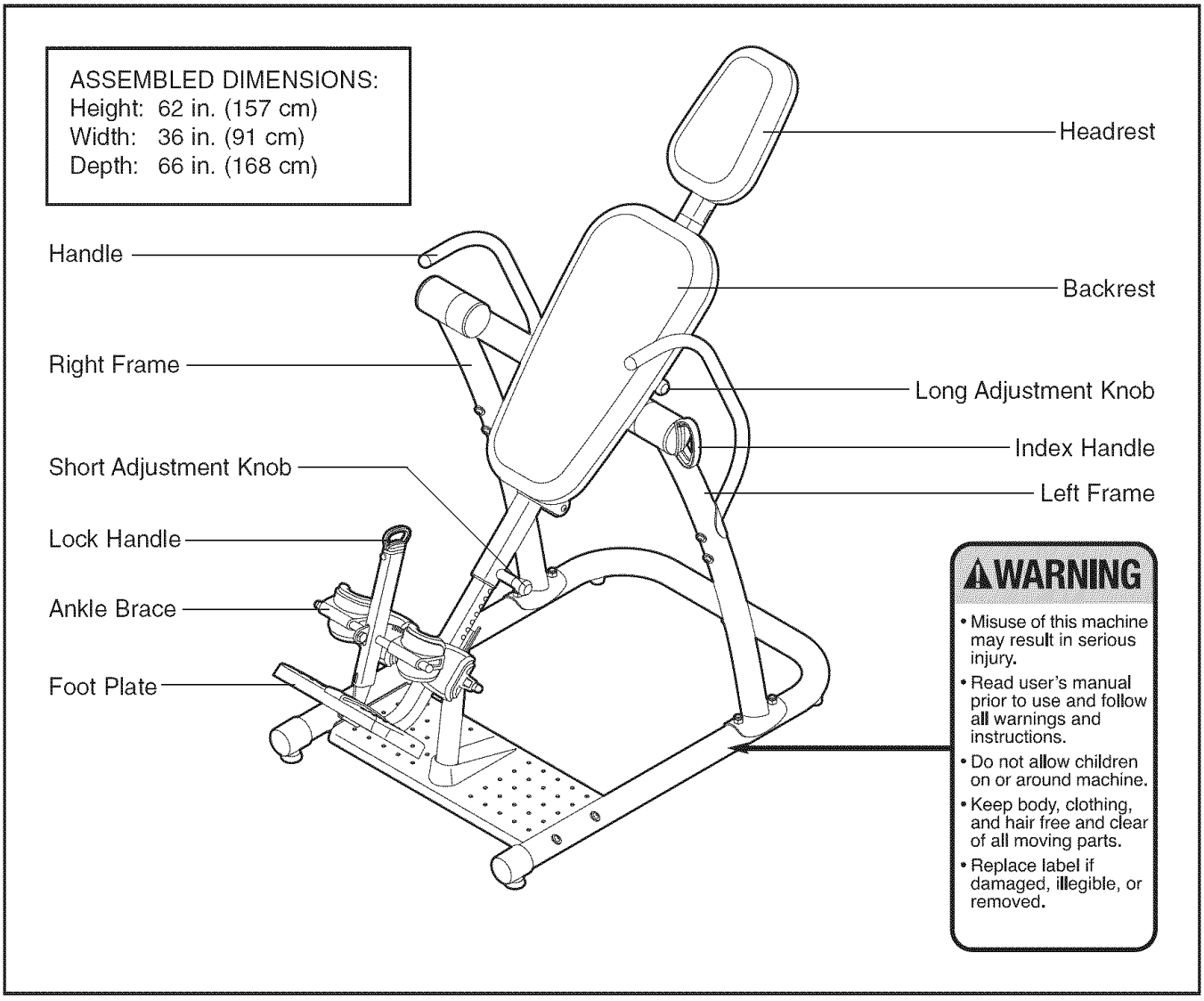
⚠WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

BEFORE YOU BEGIN

Thank you for selecting the NordicTrack® REVITALIZE INVERSION SYSTEM inversion table. The inversion table will increase your intervertebral dimension, decrease pressure on intervertebral discs, stretch and relax your muscles, and temporarily relieve back pain associated with the listed conditions.

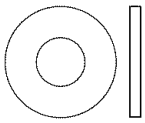
For your benefit, read this manual carefully before using the inversion table. If you have questions after reading this manual, please see the front cover of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number is 831.14595.0. The serial number can be found on a decal attached to the inversion table (see the front cover of this manual).

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.

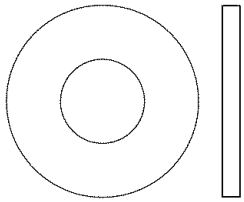

ASSEMBLED DIMENSIONS:
Height: 62 in. (157 cm)
Width: 36 in. (91 cm)
Depth: 66 in. (168 cm)
Headrest
Handle
Backrest
Right Frame
Long Adjustment Knob
Index Handle
Short Adjustment Knob
Left Frame
Lock Handle
Ankle Brace
Foot Plate
WARNING
• Misuse of this machine may result in serious injury.
• Read user's manual prior to use and follow all warnings and instructions.
• Do not allow children on or around machine.
• Keep body, clothing, and hair free and clear of all moving parts.
• Replace label if damaged, illegible, or removed.

PART IDENTIFICATION CHART

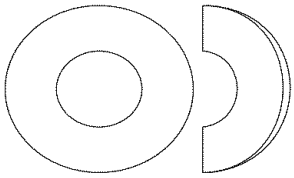
See the drawings below to identify small parts used in assembly. The number in parentheses by each drawing is the key number of the part, from the PART LIST on page 18. **Note: Some small parts may have been pre-assembled. If a part is not in the parts bag, check to see if it has been preassembled.**



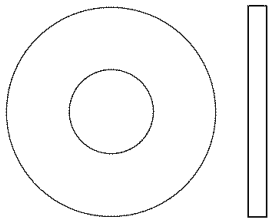
M6 Washer (62)



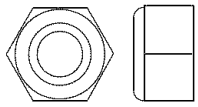
M10 Washer (68)



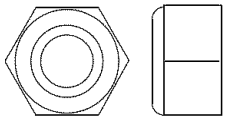
M10 Curved Washer (79)



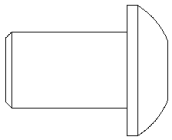
M10 Large Washer (64)



M8 Nylon Locknut (72)

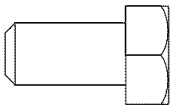


M10 Nylon Locknut (65)

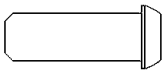


M10 x 16mm Button Screw (54)

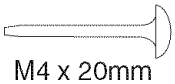
M4 x 15mm Screw (58)



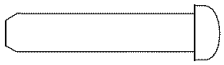
M8 x 16mm Bolt (61)



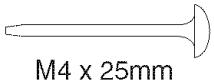
M6 x 18mm Button Screw (55)



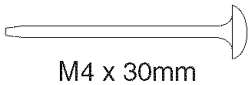
M4 x 20mm Screw (71)



M5 x 25mm Screw (59)

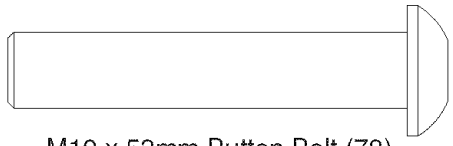


M4 x 25mm Screw (60)

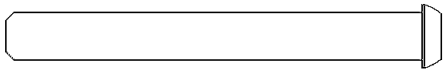


M4 x 30mm Screw (63)

M10 x 35mm Button Bolt (53)



M10 x 53mm Button Bolt (78)



M6 x 55mm Button Screw (56)

M10 x 75mm Button Bolt (57)

M10 x 80mm Button Bolt (52)

M10 x 85mm Button Bolt (51)

M10 x 95mm Button Bolt (73)

ASSEMBLY

Make Assembly Easier

Everything in this manual is designed to ensure that the inversion table can be assembled successfully by almost anyone. However, the inversion table has many parts and the assembly process will take time. By setting aside plenty of time, assembly will go smoothly.

Before beginning assembly, carefully read the following information and instructions:

- Because of its weight and size, the inversion table should be assembled in the location where it will be used. Make sure that there is enough clearance to walk around the inversion table as you assemble it.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed.
- Tighten all parts as you assemble them, unless instructed to do otherwise.
- As you assemble the inversion table, **make sure that all parts are oriented as shown in the drawings.**
- Assembly requires two persons.
- **For help identifying small parts, use the PART IDENTIFICATION CHART on page 5.**

In addition to the included hex key and grease packets, the following tools (not included) may be required for assembly:

- **two adjustable wrenches**
- **one rubber mallet**
- **one standard screwdriver**
- **one Phillips screwdriver**

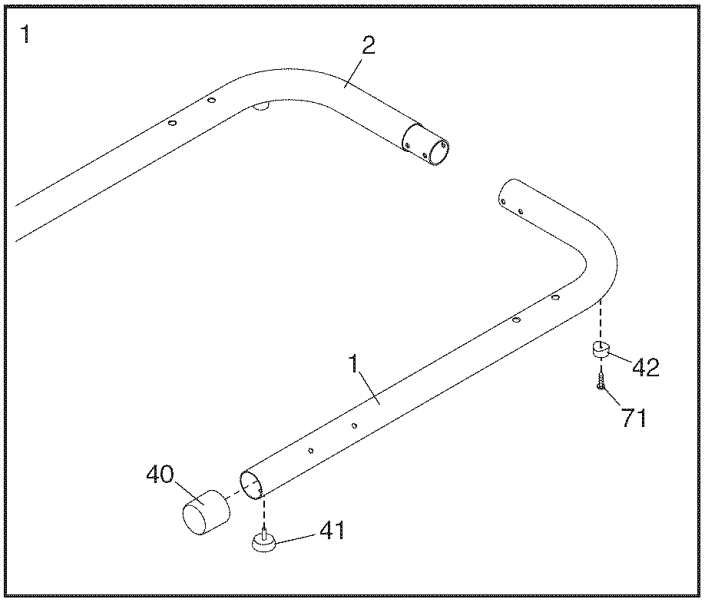
Assembly will be more convenient if you have a socket set, a set of open-end or closed-end wrenches, or a set of ratchet wrenches.

1. **Before beginning assembly, make sure that you understand the information in the box above. For help identifying small parts, see page 5.**

Attach a Foot (42) to the Left Base (1) with an M4 x 20mm Screw (71).

Press a 63mm Round Cap (40) onto the Left Base (1). Next, tighten a Leveling Foot (41) into the Left Base.

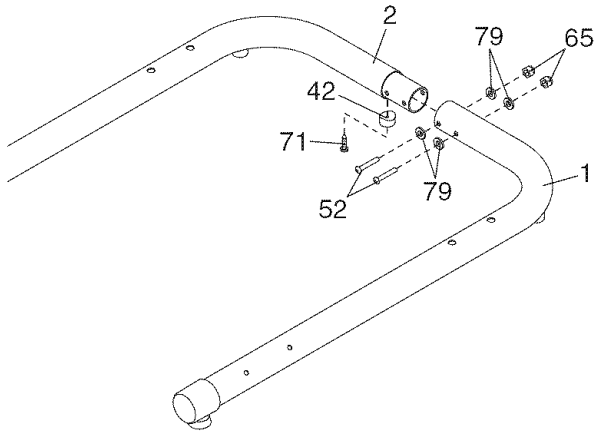
Repeat this step for the Right Base (2).



2. Slide the Right Base (2) into the Left Base (1). Attach the Left Base to the Right Base with two M10 x 80mm Button Bolts (52), four M10 Curved Washers (79), and two M10 Nylon Locknuts (65).

   Attach a Foot (42) to the Right Base (2) with an M4 x 20mm Screw (71).

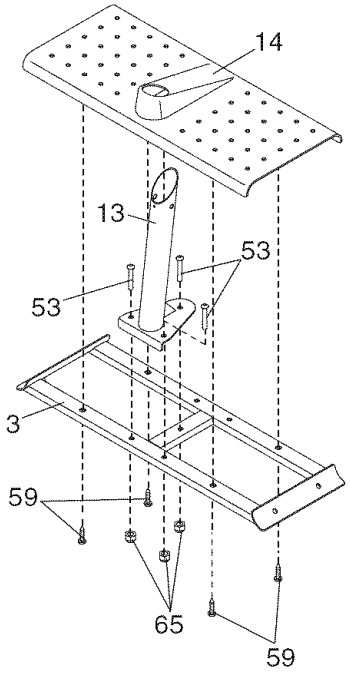
2



3. Attach the Support Leg (13) to the Center Base (3) with three M10 x 35mm Button Bolts (53) and three M10 Nylon Locknuts (65).

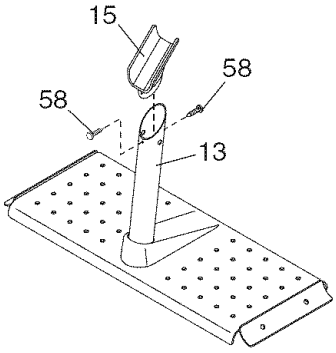
   Attach the Base (14) to the Center Base (3) with four M5 x 25mm Screws (59).

3

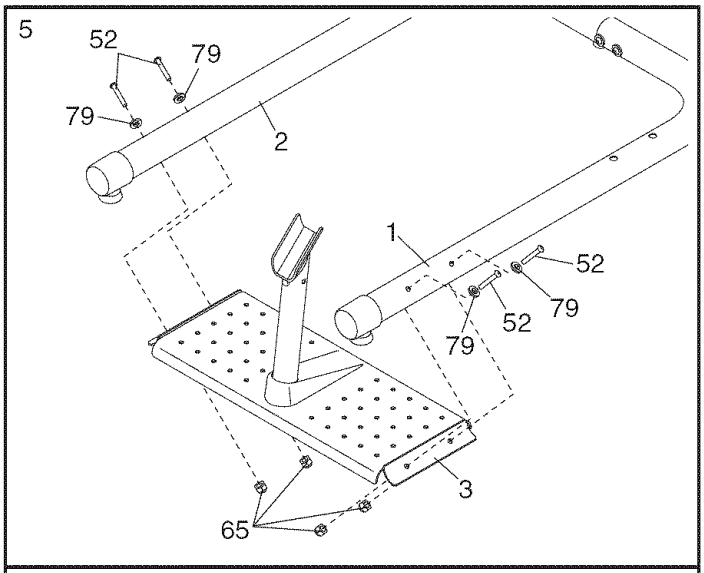


4. Attach the Support Bracket (15) to the Support Leg (13) with two M4 x 15mm Screws (58).

4



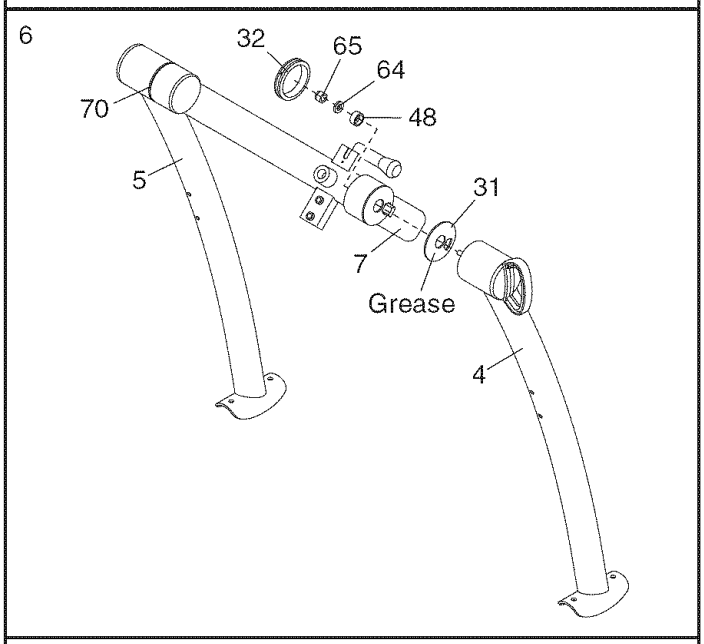
5. Attach the Center Base (3) to the Left and Right Bases (1, 2) with four M10 x 80mm Button Bolts (52), four M10 Curved Washers (79), and four M10 Nylon Locknuts (65).



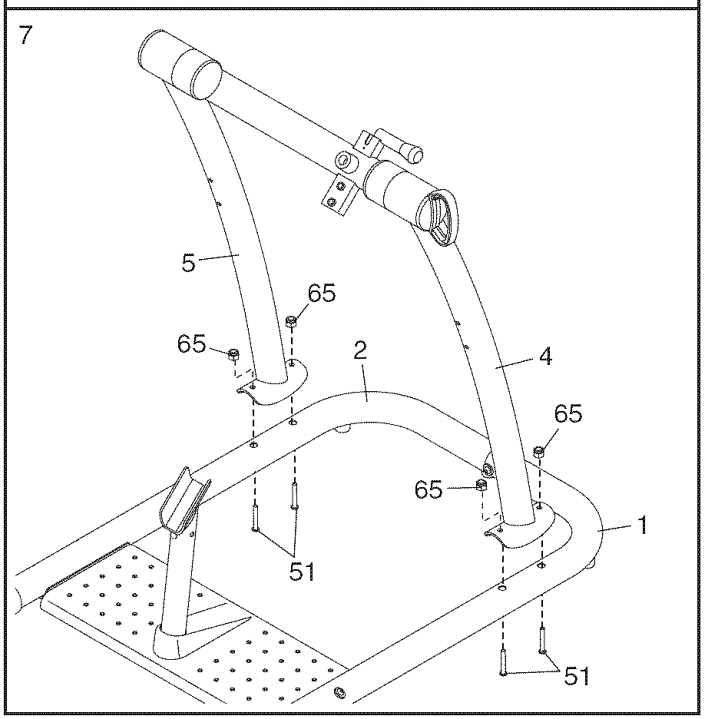
6. **Apply some of the included grease to both sides of the Left Large Spacer (31).**

   Attach the Left Frame (4) and the Left Large Spacer (31) to the Center Frame (7) with a 29mm Spacer (48), an M10 Large Washer (64), and an M10 Nylon Locknut (65). Then, press an 89mm Cap (32) into the Center Frame.

   Repeat this step with the Right Frame (5) and the Right Large Spacer (70).



7. Attach the Left and Right Frames (4, 5) to the Left and Right Bases (1, 2) with four M10 x 85mm Button Bolts (51) and four M10 Nylon Locknuts (65).



8. Attach the Top Cover (23) and the Bottom Cover (24) to the Center Frame (7) with two M4 x 15mm Screws (58) and an M4 x 30mm Screw (63).

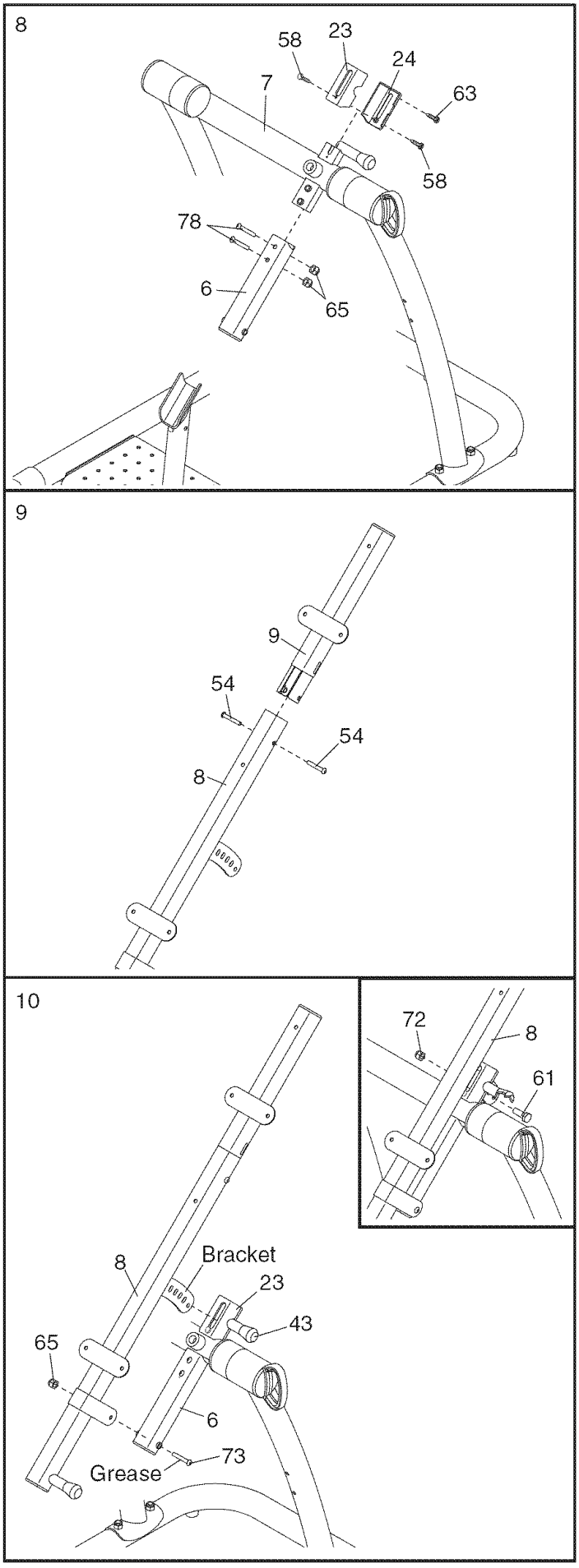
   Attach the Center Frame Extension (6) to the Center Frame (7) with two M10 x 53mm Button Bolts (78) and two M10 Nylon Locknuts (65).

9. Insert the Headrest Frame (9) into the Backrest Frame (8). Attach the Headrest Frame with two M10 x 16mm Button Screws (54).

10. Apply a small amount of grease to an M10 x 95mm Button Bolt (73).

    Pull the Long Adjustment Knob (43) out as far as it will go. Insert the bracket on the Backrest Frame (8) into the Top Cover (23). Attach the Backrest Frame to the Center Frame Extension (6) with the M10 x 95mm Button Bolt (73) and an M10 Nylon Locknut (65). Then, engage the Long Adjustment Knob in one of the holes in the bracket.

    See the inset drawing. Attach an M8 x 16mm Bolt (61) to the bottom hole in the bracket on the Backrest Frame (8) with an M8 Nylon Locknut (72).



11. **See the inset drawing.** Identify the Top Tube (16) and the Bottom Tube (17). **Do not confuse these Tubes with the Ankle Brace Tube (not shown), which has holes in different locations.**

    Insert the Top Tube (16) and the Bottom Tube (17) into the indicated holes in the Leg Frame (10). Attach each Tube with an M4 x 15mm Screw (58).

    Next, attach the Foot Plate (19) to the Top and Bottom Tubes (16, 17) with four M4 x 25mm Screws (60).

12. Insert the Lock Frame (11) into the Foot Plate (19) while sliding the Lock Frame onto the Leg Frame (10). Attach the Lock Frame to the Leg Frame with an M10 x 75mm Button Bolt (57), two M10 Washers (68), two 16mm Spacers (46), and an M10 Nylon Locknut (65).

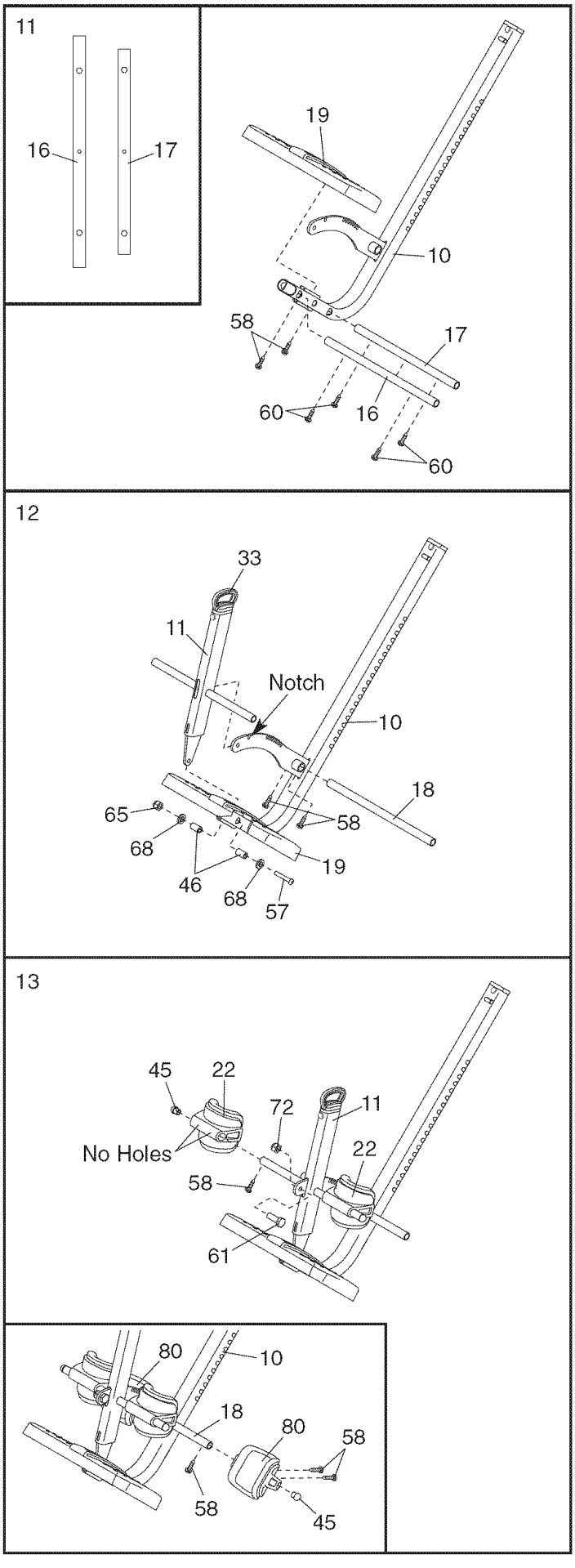
    Pull up on the Lock Handle (33) as far as it will go. Next, position the Lock Frame (11) over the indicated notch in the Leg Frame (10). Then, release the Lock Handle to engage the Lock Frame in the notch.

    Insert the Ankle Brace Tube (18) into the Leg Frame (10) and attach the Ankle Brace Tube with two M4 x 15mm Screws (58).

13. Identify the two Front Ankle Braces (22), which do **not** have holes in the indicated locations. Slide a Front Ankle Brace onto the round tube on the Lock Frame (11). Next, press a 19mm Round Cap (45) into the end of the round tube, and attach the Round Cap with an M4 x 15mm Screw (58). **Attach the other Front Ankle Brace (22) to the round tube in the same manner.**

    Attach an M8 x 16mm Bolt (61) to the Leg Frame (10) with an M8 Nylon Locknut (72).

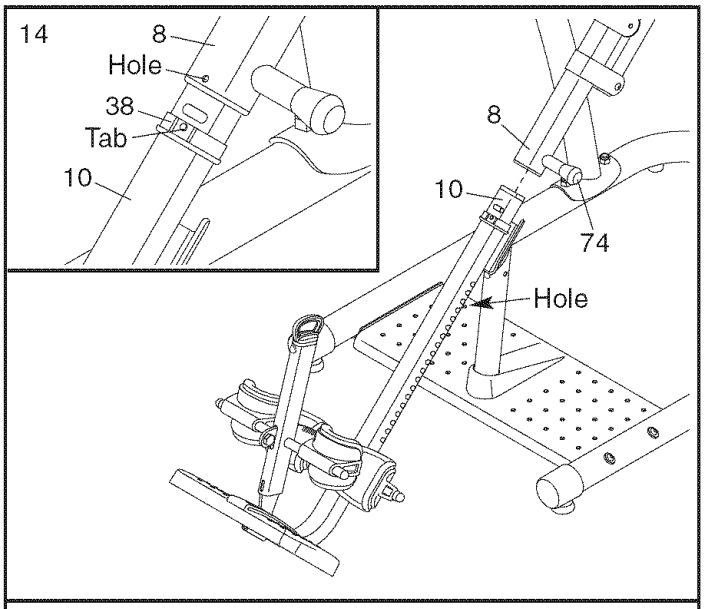
    See the inset drawing. Slide a Rear Ankle Brace (80) onto the Ankle Brace Tube (18). Attach the Rear Ankle Brace with two M4 x 15mm Screws (58). Then, press a 19mm Round Cap (45) into the end of the Ankle Brace Tube, and attach the Round Cap with an M4 x 15mm Screw (58). **Attach the other Rear Ankle Brace (80) to the Ankle Brace Tube in the same manner.**



14. Pull the Short Adjustment Knob (74) out as far as it will go, and insert the end of the Leg Frame (10) a few inches into the Backrest Frame (8).

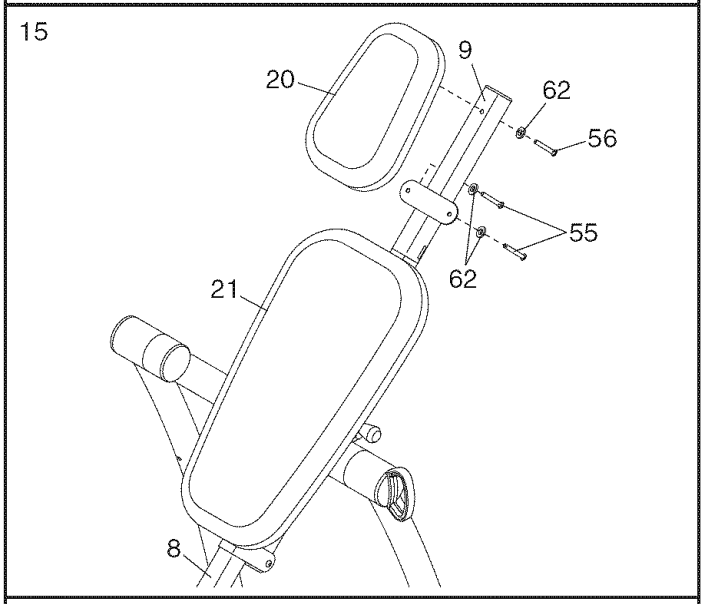
See the inset drawing. Press the round tab on the Leg Frame Bushing (38), and press the Leg Frame Bushing into the Backrest Frame (8). **Make sure that the round tab on the Leg Frame Bushing snaps into the indicated hole in the Backrest Frame.**

Then, slide the Leg Frame (10) farther into the Backrest Frame (8), and engage the Short Adjustment Knob (74) in one of the holes in the Leg Frame (10).



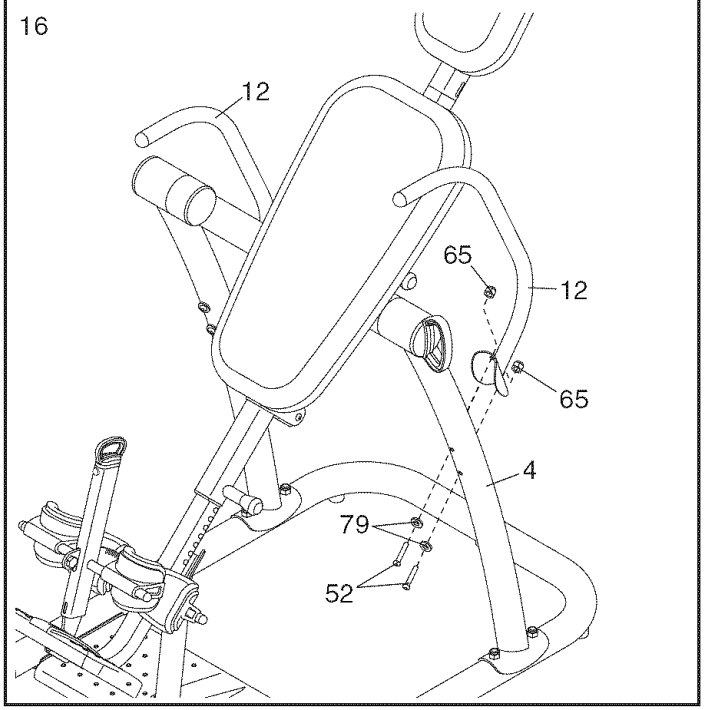
15. Attach the Headrest (20) to the Headrest Frame (9) with two M6 x 18mm Button Screws (55), an M6 x 55mm Button Screw (56), and three M6 Washers (62).

Attach the Backrest (21) to the Backrest Frame (8) in the same manner.



16. Attach a Handle (12) to the Left Frame (4) with two M10 x 80mm Button Bolts (52), two M10 Curved Washers (79), and two M10 Nylon Locknuts (65).

Attach the other Handle (12) in the same manner.



17. **Make sure that all parts are properly tightened before you use the inversion table. The use of all remaining parts will be explained in ADJUSTMENT on page 12.**

ADJUSTMENT

This section explains how to adjust the inversion table. See DEVELOPING A PROGRAM on page 15 for important information about how to get the most benefit from the inversion table.

Make sure all parts are properly tightened each time you use the inversion table. Replace any worn parts immediately. The table can be cleaned with a damp cloth and a mild, non-abrasive detergent. **Do not use solvents.**

SELECTING THE BACKREST FRAME POSITION

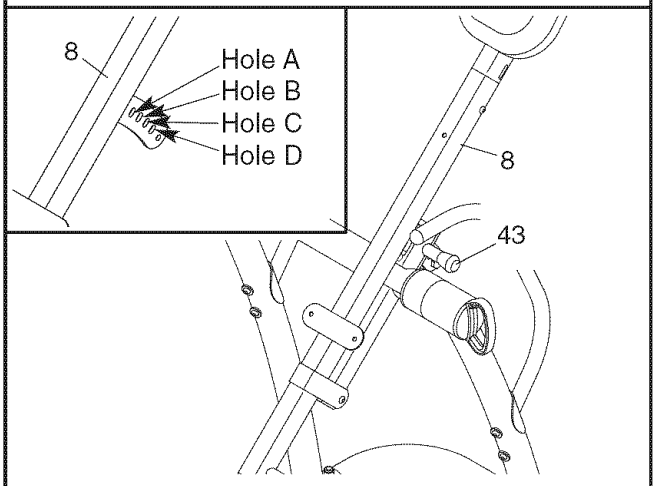
See the inset drawing. The bracket on the Backrest Frame (8) has four adjustment holes. The correct hole to use will depend on the your body weight and the desired level of responsiveness. See the chart to determine which hole to use.

To adjust the Backrest Frame (8), pull the Long Adjustment Knob (43) out as far as it will go. Move the Backrest Frame and engage the Long Adjustment Knob in the desired hole in the bracket on the Backrest Frame.

Use the inversion table with the Backrest Frame (8) adjusted to each position to determine which is best for you.

	A	B	C	D
250–300 lbs.	#	*		
200–250 lbs.	#	*		
150–200 lbs.		#	*	
80–150 lbs.			#	*

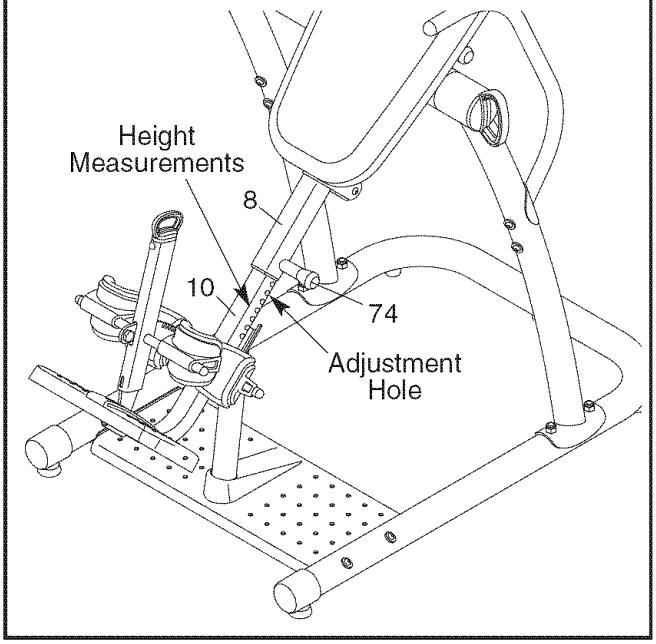
Hole A—Least responsive
Holes B, C—Moderately responsive
Hole D—Most responsive
#Beginner/partial inversion
*Advanced/full inversion



ADJUSTING THE LEG FRAME

The length of the Leg Frame (10) can be adjusted to correspond to your height. Pull the Short Adjustment Knob (74) out as far as it will go. Slide the Leg Frame into or out of the Backrest Frame (8) so that the first or second measurement greater than your height is covered by the Backrest Frame. Then, engage the Short Adjustment Knob into adjustment holes in the Leg Frame and the Backrest Frame.

Use the inversion table with the Leg Frame (10) adjusted to a few different lengths to determine which length is best for you.

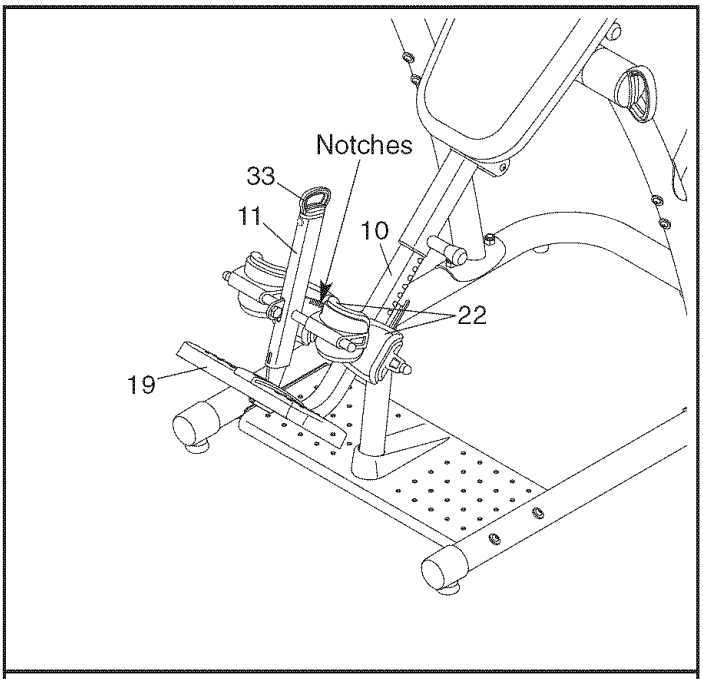


⚠ WARNING: The inversion table is designed to be used by persons 6 ft. 6 in. (198 cm) tall or less.

USING THE ANKLE LOCK

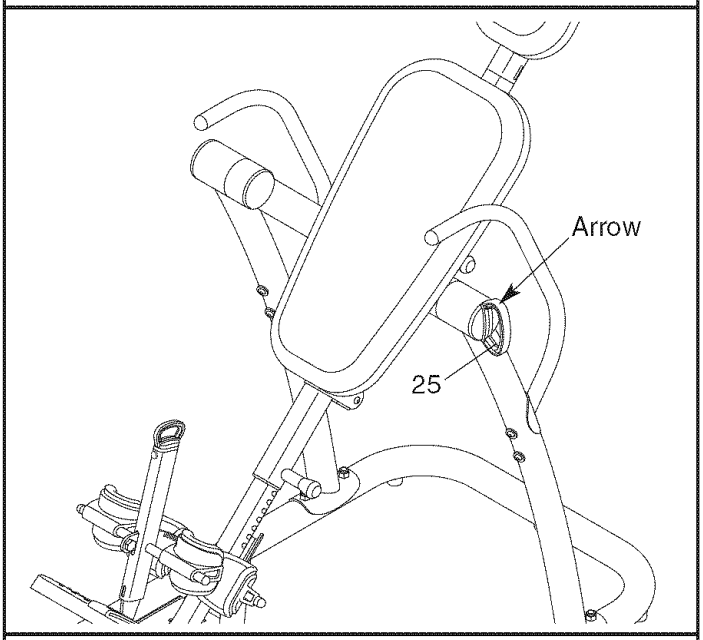
To secure your ankles in the inversion table, pull the Lock Handle (33) out as far as it will go, and move the Lock Frame (11) away from the Leg Frame (10). Stand on the Foot Plate (19) with the backs of your legs against the indicated Ankle Braces (22). Push the Lock Frame against your ankles and engage the Lock Handle into a notch in the Leg Frame.

⚠ WARNING: Always make sure that the Lock Frame (11) is secured snugly against your ankles before using the inversion table. Always wear athletic shoes with laces to help secure your feet in the inversion table.



SETTING THE INVERSION ANGLE

The inversion table can be set to rotate between 15 and 90 degrees in 15 degree increments. To set the inversion angle, pull the Index Handle (25) out as far as it will go, and turn the Index Handle until the arrow on top of the Index Handle points to the desired degree setting. Then, release the Index Handle; **make sure that the Index Handle is fully engaged.**

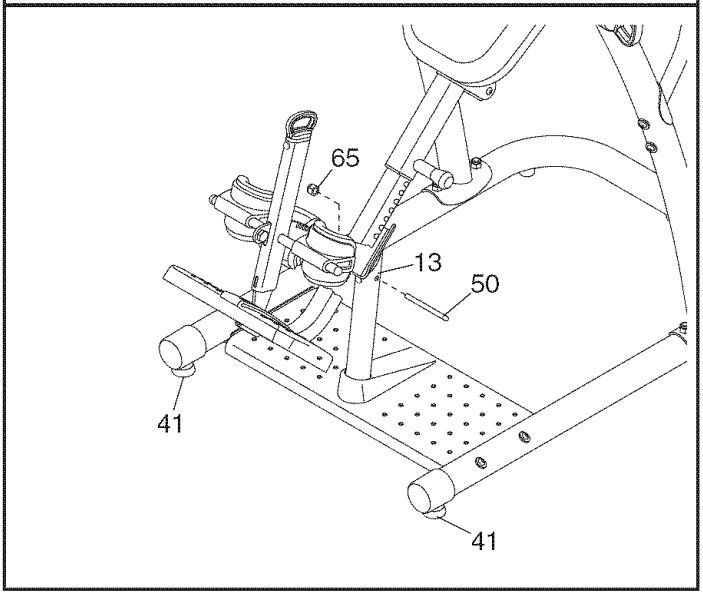


LEVELING THE INVERSION TABLE

If the inversion table rocks slightly on your floor, turn one or both of the Leveling Feet (41) until the exercise cycle is level.

LOCKING THE INVERSION TABLE

To lock the inversion table between usage, insert the Lock Pin (50) into the Support Leg (13) and secure the Lock Pin with an M10 Nylon Locknut (65).



ROTATING ON THE INVERSION TABLE

This section explains how to rotate back on the inversion table, and then return to the starting position. **Before using the inversion table, see the ADJUSTMENT section starting on page 12 to correctly set up the inversion table.** It may be helpful to have a second person ready to assist you as you learn to use the inversion table.

ROTATING BACK ON THE INVERSION TABLE

To rotate back on the inversion table, slowly lift your arms over your head until you reach the desired position. The speed at which you lift your arms will determine how quickly the inversion table will rotate. Rest your arms in a comfortable position that does not cause the inversion table to rotate. Note: The inversion table will only rotate to the degree setting set by the index handle.

ROTATING UP ON THE INVERSION TABLE

To return to the starting position, move your hands toward your waist until you rotate to a horizontal position. Rest in a horizontal position for 30 to 60 seconds before rotating to the starting position. This will allow your body to readjust. Return to the starting position slowly. Dizziness after using the inversion table is an indication that you have returned to the starting position too quickly.

To rotate up from the fully inverted position, pull yourself up using the handles.

Do not sit up to return to the starting position.

DEVELOPING A PROGRAM

This section contains information and suggestions about using the inversion table. Make sure that all parts are properly tightened each time you use the inversion table. Replace any worn parts immediately. **See the ADJUSTMENT section starting on page 12 to identify parts referred to in this section.**

BENEFITING FROM USING THE INVERSION TABLE

If you feel nauseated while using the inversion table, return to the starting position. Note that it may take a few weeks of use for your inner ear to become accustom to being inverted.

Do not use the inversion table right after you have eaten.

Moving while using the inversion table may make it a more comfortable experience, and may help joints and muscles stretch and relax. Always move in a slow, controlled manner.

The greater the angle at which the inversion table is used, the shorter the time that you should rotate back before rotating up. Increase the amount of inverted time and the angle of use gradually.

Always pay attention to how your body feels as you use the inversion table. Increase the level of intensity only as it is comfortable for you. When you feel like you have had enough, return to the starting position.

BEGINNER PROGRAM

The following are suggestions for persons who are just starting to use the inversion table.

Set the index handle to allow the backrest frame to rotate to 15° or less for the first one or two weeks. This will allow your body time to adjust to the change in gravitational pull.

Use the inversion table for one or two minutes at a time, two or three times a day.

Stay inverted only for as long as it is comfortable. This may be only a few seconds at first.

INTERMEDIATE PROGRAM

The following are suggestions for persons who have become comfortable using the inversion table as described under the BEGINNER PROGRAM.

Increase the angle to which the inversion table can rotate, as it is comfortable. Adjust the index handle to allow the inversion table to rotate to up to 60°, a few degrees at a time.

Start to do gentle stretching while using the inversion table.

Gradually increase the amount of time that you use the inversion table to ten minutes or more, two or three times a day. Routines can be varied from rotating back for one or two minutes and then up for 30 seconds, to rotating back and up for equal amounts of time.

FULL INVERSION PROGRAM

The following are suggestions for persons who have become comfortable using the inversion table as described under the INTERMEDIATE PROGRAM and desire to rotate to greater angles. Note that all the benefits of inversion can be gained by rotating to 60°. **Do not attempt to do sit-ups.**

Increase the angle to which the inversion table can rotate, as it is comfortable. Adjust the index handle to allow the inversion table to rotate until it comes in contact with the center frame.

Adjust the backrest frame so that the long adjustment knob is in the top hole (see SELECTING THE BACKREST FRAME POSITION on page 12). If you weigh 220 lbs. (100 kg) or more, adjust the long adjustment knob to the center hole in the backrest frame. Rotate back and up as described on page 14.

NOTES

NOTES

PART LIST—Model No. 831.14595.0

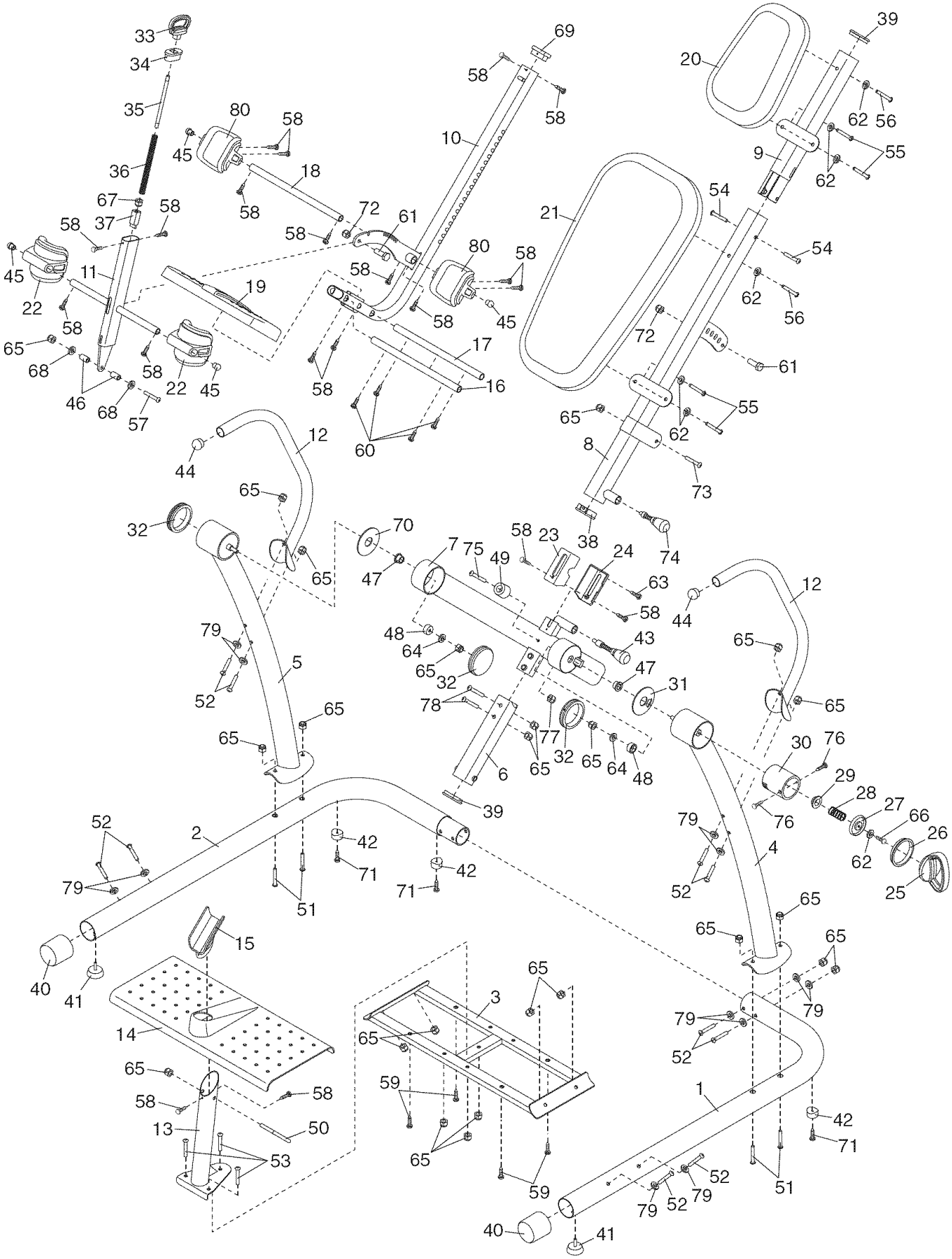
R0806A

Key No.	Qty.	Description
1	1	Left Base
2	1	Right Base
3	1	Center Base
4	1	Left Frame
5	1	Right Frame
6	1	Center Frame Extension
7	1	Center Frame
8	1	Backrest Frame
9	1	Headrest Frame
10	1	Leg Frame
11	1	Lock Frame
12	2	Handle
13	1	Support Leg
14	1	Base
15	1	Support Bracket
16	1	Top Tube
17	1	Bottom Tube
18	1	Ankle Brace Tube
19	1	Foot Plate
20	1	Headrest
21	1	Backrest
22	2	Front Ankle Brace
23	1	Top Cover
24	1	Bottom Cover
25	1	Index Handle
26	1	Index Ring
27	1	Cup Washer
28	1	Small Spring
29	1	Cup Bushing
30	1	Index Cup
31	1	Left Large Spacer
32	3	89mm Cap
33	1	Lock Handle
34	1	Stop Cap
35	1	Lock Rod
36	1	Lock Spring
37	1	Lock Wedge
38	1	Leg Frame Bushing
39	2	42mm x 70mm Cap
40	2	63mm Round Cap
41	2	Leveling Foot
42	3	Foot
43	1	Long Adjustment Knob
44	2	32mm Round Cap
45	4	19mm Round Cap
46	2	16mm Spacer
47	2	Pivot Bushing
48	2	29mm Spacer
49	1	Bumper
50	1	Lock Pin
51	4	M10 x 85mm Button Bolt
52	10	M10 x 80mm Button Bolt
53	3	M10 x 35mm Button Bolt
54	2	M10 x 16mm Button Screw
55	4	M6 x 18mm Button Screw
56	2	M6 x 55mm Button Screw
57	1	M10 x 75mm Button Bolt
58	20	M4 x 15mm Screw
59	4	M5 x 25mm Screw
60	4	M4 x 25mm Screw
61	2	M8 x 16mm Bolt
62	7	M6 Washer
63	1	M4 x 30mm Screw
64	2	M10 Large Washer
65	24	M10 Nylon Locknut
66	1	M6 x 15mm Screw
67	1	M10 Nut
68	2	M10 Washer
69	1	30mm x 60mm Cap
70	1	Right Large Spacer
71	3	M4 x 20mm Screw
72	2	M8 Nylon Locknut
73	1	M10 x 95mm Button Bolt
74	1	Short Adjustment Knob
75	1	M6 x 60mm Button Bolt
76	2	M5 x 15mm Screw
77	1	M6 Nut
78	2	M10 x 53mm Button Bolt
79	12	M10 Curved Washer
80	2	Rear Ankle Brace
#	–	User's Manual
#	–	Hex Key
#	–	Grease Packet

Note: "#" indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover of this manual for information about ordering replacement parts.

EXPLODED DRAWING—Model No. 831.14595.0

R0806A



ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the MODEL NUMBER of the product (831.14595.0)
- the NAME of the product (NordicTrack REVITALIZE INVERSION SYSTEM inversion table)
- the SERIAL NUMBER of the product (see the front cover of this manual)
- the KEY NUMBER and DESCRIPTION of the part(s) (see the PART LIST and the EXPLODED DRAWING on pages 18 and 19)

LIMITED WARRANTY

WHAT IS COVERED—The entire NordicTrack® REVITALIZE INVERSION SYSTEM inversion table ("Product") is warranted to be free of all defects in material and workmanship.

WHO IS COVERED—The original purchaser or any person receiving the Product as a gift from the original purchaser.

HOW LONG IS IT COVERED—ICON Health & Fitness, Inc. ("ICON") warrants the product for 90 days after the date of purchase. Labor is covered for 90 days.

WHAT WE DO TO CORRECT COVERED DEFECTS—We will ship to you, without charge, any replacement part or component, providing the repairs are authorized by ICON first and are performed by an ICON trained and authorized service provider, or, at our option, we will replace the Product.

WHAT IS NOT COVERED—Any failures or damage caused by unauthorized service, misuse, accident, negligence, improper assembly or installation, alterations, modifications without our written authorization or by failure on your part to use, operate, and maintain as set out in your User's Manual ("Manual").

WHAT YOU MUST DO—Always retain proof of purchase, such as your bill of sale; store, operate, and maintain the Product as specified in the Manual; notify our Customer Service Department of any defect within 10 days after discovery of the defect; as instructed, return any defected part for replacement or, if necessary, the entire product, for repair.

USER'S MANUAL—It is VERY IMPORTANT THAT YOU READ THE MANUAL before operating the Product. Remember to do the periodic maintenance requirements specified in the Manual to assure proper operation and your continued satisfaction.

HOW TO GET PARTS AND SERVICE—Simply call our Customer Service Department at 1-888-825-2588 and tell them your name and address and the serial number of your Product. They will tell you how to get a part replaced, or if necessary, arrange for service where your Product is located or advise you how to ship the Product for service. Before shipping, always obtain a Return Authorization Number (RA No.) from our Customer Service Department; securely pack your Product (save the original shipping carton if possible); put the RA No. on the outside of the carton and insure the product. Include a letter explaining the product or problem and a copy of your proof of purchase if you believe the service is covered by warranty.

ICON is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, costs of removal, installation or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

No one is authorized to change, modify or extend the terms of this limited warranty. This warranty gives you specific legal rights and you may have other rights which vary from state to state.

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